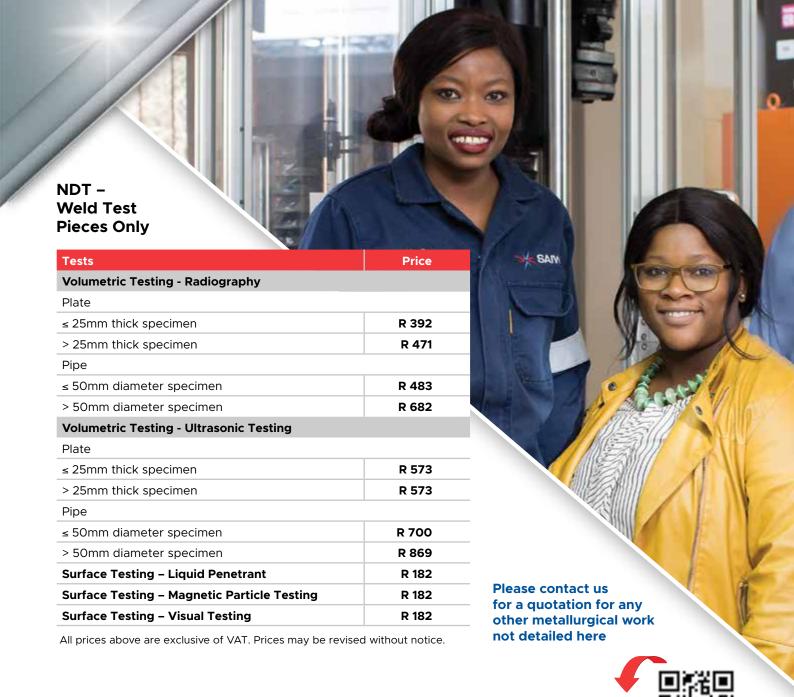
Laboratory

Tests	Price	
Chemical Analysis		
Spectrographic analysis (Fe base)	R 462	
Spectrographic analysis (Al, Cu base)	R 520	
On-Site Material Analysis (XRF Analysis)		
Call-out Fee (within Gauteng)	R 2 824	
Per Material Analysis	R 114	
Tensile Test (Cutting, Machining and Testing)		
< 25mm thick specimen	R 682	
≥ 25mm thick specimen	R 863	
Bend Test (Cutting, Preparation and Testing)		
≤ 10mm thick specimen	R 392	
> 10mm thick specimen	R 483	
Nick Break Test / Fracture Test		
≤ 10mm thick specimen	R 483	
> 10mm thick specimen	R 483	
Impact Test (Machining, notching and testing per set of 3)		
Room Temperature (>0°C)	R 785	
≥ -100°C to ≤0°C	R 978	
< -100°C	R 1 359	
Impact Test (Machining, notching and testing per set of 5) Consumable/Wire testing		
Room Temperature (> 0°C)	R 1 308	
≥ -100°C to ≤0°C	R 1 619	
< -100°C	R 2 264	
Hardness Testing		
Single Point (3 indents)	R 193	
Weld Hardness Traverse (PM,HAZ,WM,HAZ,PM – 15 indents)	R 785	
Macro with hi-resolution digital photograph	R 616	
Micro- structural analysis	R 1 231	
Post Weld Heat Treatment		
≤ 25mm thick specimen(1-6 hours at temp below 750°C)	R 748	
> 25mm thick specimen(1-6 hours at temperature 750°C)	R 978	
From 6 Hours (Per hour)	R 198	

All prices above are exclusive of VAT. Prices may be revised without notice.

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33

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